



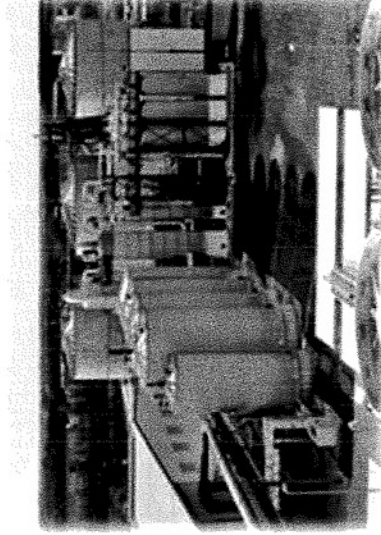
## Top 3 Facts

**2 of 3**



ears of corn grown in SD are sold to ethanol plants.

**95%+ of ethanol**



produced in SD is exported.

**Mutual dependence**



among landowners/ethanol industry.

(Landowners are owners, suppliers & customers)